



Parts Catalog

BROWNING .50 M2 MACHINE GUN, ASSEMBLY

NOV 2017
PCOOWM2HB

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OOW M2 Configurations

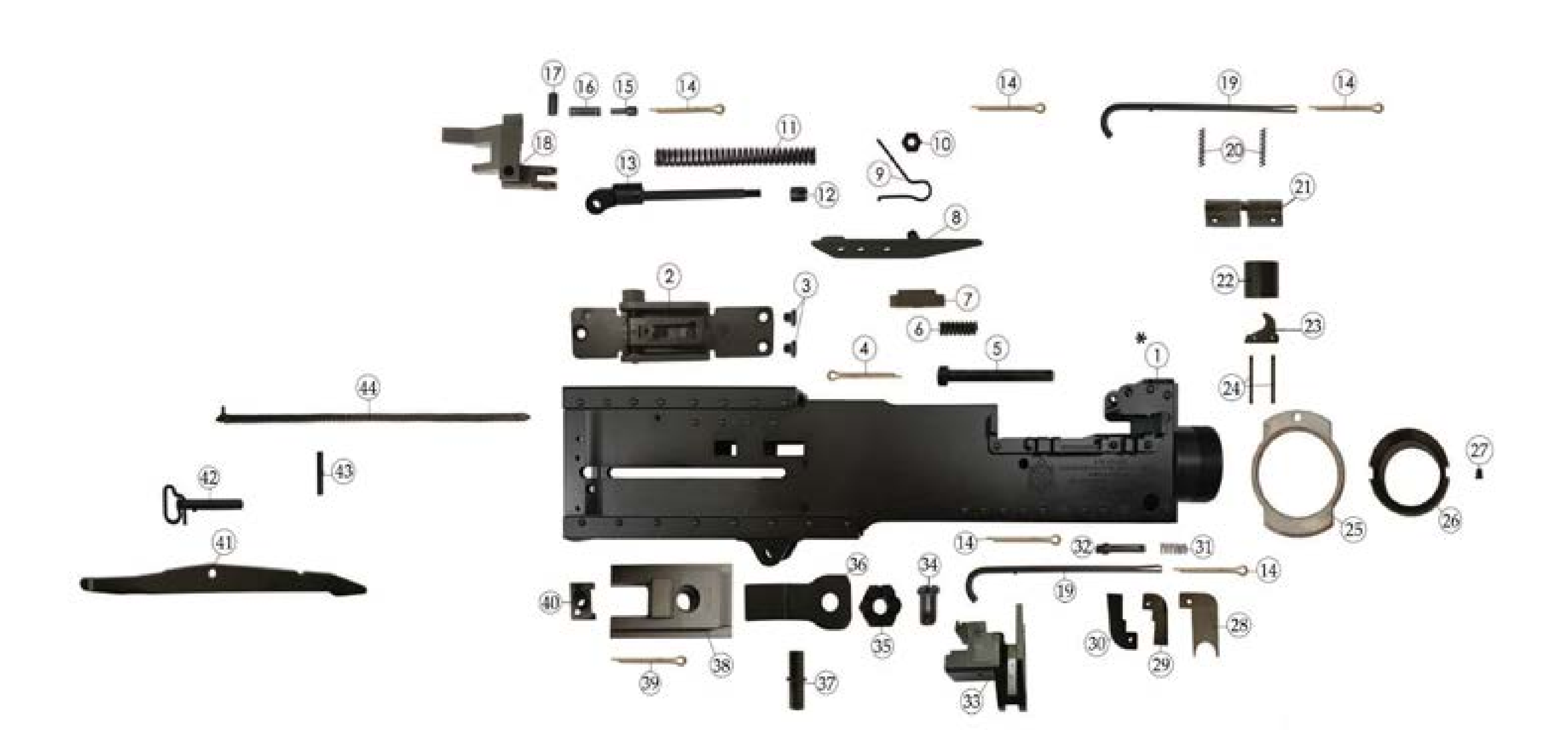


M2 HB
SKU: 7265636

M2 QCB
SKU: M2A1-100E

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FIGURE 1.
RECEIVER ASSEMBLY
FOR BOTH HB AND QCB



*Not for indiviual sale

Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	6535480	1005-01-172-7725	RECEIVER ASSEMBLY	X	X
2	12003047	1005-01-003-5475	SIGHT ASSEMBLY, REAR	X	X
3	5153191	5305-00-637-9395	SCREW, MACHINE	X	X
4	98338A445		PIN, COTTER, 3/32 X 1-1/4	X	X
5	5009271	5315-00-500-9271	PIN, STRAIGHT, HEADED	X	X
6	7313068	5360-00-597-1201	SPRING, HELICAL, COMPRESSION	X	X
7	7313069	3040-00-731-3069	PAWL, COVER DETENT	X	X
8	6147461	5930-00-614-7461	SWITCH, EXTRACTOR	X	X
9	6008943	5360-00-600-8943	SPRING, SWITCH	X	X
10	5013556	5310-00-501-3556	NUT, SLOTTED, HEXAGON	X	X
11	5013527	5360-00-501-3527	SPRING, HELICAL COMPRESSION	X	X
12	5013526	5310-00-501-3526	NUT, BOLT LATCH ROD	X	X
13	6008919	5315-00-600-8919	ROD, BOLT LATCH	X	X
14	98338A427		PIN, COTTER, 1/16 X 1-1/2	X	X
15	5013524	5315-00-501-3524	PLUNGER, BOLT LATCH	X	X
16	5013525	5360-00-299-1192	SPRING, HELICAL COMPRESSION	X	X
17	5013523	5315-00-501-3523	PIN, STRAIGHT	X	X
18	5504060	3040-00-550-4060	BOLT LATCH, ADJUSTABLE	X	X
19	7162872	5315-00-716-2872	PIN, BELT HOLDING PAWL	X	X
20	7160628	5360-00-209-9691	SPRING, HELICAL COMPRESSION	X	X
21	7313083		PAWL ASSEMBLY BELT HOLDING RH	X	X
22	6008935	1005-00-600-8935	COVER, FRONT SIGHT	X	X
23	6008934	1005-00-600-8934	SIGHT, FRONT BLADE TYPE	X	X
24	5013546	5315-00-501-3546	PIN, STRAIGH, HEADLESS	X	X
25	6008982-PA		PEEL AWAY SHIM, TRUNNION BLOCK	X	X
26	6008920	5365-00-600-8920	BUSHING, MACHINE THREAD	X	X
27	5013530	5305-00-299-1193	SCREW, LOCK, BREECH BEARING	X	X
28	5013541	1005-00-501-3541	STRIPPER, LINK	X	X
29	5013540	1005-00-501-3450	STOP, REAR, CARTRIDGE	X	X
30	5013539	1005-00-501-3539	STOP, FRONT, CARTRIDGE	X	X
31	5013566	5360-00-501-3566	SPRING, HELICAL, COMPRESSION	X	X
32	5013565	5315-00-501-3565	PIN, SHOULDER, HEADLESS	X	X
33	5577409	1005-00-557-7409	CARTRIDGE STOP ASSY. RH (REAR)	X	X
34	5152938	5305-00-515-2938	SCREW, BREECH LOCK CAM	X	X
35	5152939	5310-00-515-2939	NUT, PLAIN, SLOTTED HEXAGON	X	X
36	5140428	5360-00-514-0428	SPRING, LOCKING, ELEVATING MEC	X	X
37	5013424	5315-00-501-3424	PIN, SHOULDER, HEADLESS	X	X
38	6147583	1005-00-614-7583	BREECH LOCK CAM	X	X
39	98338A481		PIN, COTTER, 1/8 X 2-1/2	X	X
40	7312030		STOP, ADJUSTING TRIGGER LEVER	X	X
41	6257592	5340-00-625-7592	BAR, TRIGGER	X	X
42	7313106	5315-00-731-3106	PIN, STRAIGHT, HEADED TRIGGER	X	X
43	6008784	5315-00-600-8784	PIN ASSEMBLY, BREECH LOCK	X	X
44	5564305	1005-00-556-4305	ROD ASSEMBLY, DRIVE	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 1. RECEIVER AND PARTS ASSEMBLY FOR ALL CONFIGURATIONS

FIGURE 2.
QCB CONFIGURATION PARTS
FOR QCB CONFIGURATION



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	7266131-QCB		BARREL ASSY., M2 .50 QCB		X
2	366-200-5 - 366-200-31		QCB BREECH LOCK, #5 - #31		X
3	5504082-QCB		BARREL EXTENSION, ASSY, QCB		X
4	10218332		WASHER, GUIDE SCREW, QCB		X
5	10218331		SCREW, GUIDE, QCB		X
6	10218330		BARREL SUPPORT, QCB		X
7	7312027-QCB		NUT, TIMING, QCB		X
8	7312028-QCB		SCREW, LOCKING, TIMING NUT		X
9	10208111		CARRYING HANDLE ASSEMBLY, QCB		X
10	7266134-QCB		SPRING, LOCKING, BARREL		X

PARTS BREAKDOWN TABLE FOR FIGURE 2. QCB CONFIGURATION PARTS FOR QCB CONFIGURATION

FIGURE 3.
HB CONFIGURATION PARTS
FOR HB CONFIGURATION



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	5504082	1005-00-550-4082	EXTENSION ASSEMBLY, BARREL	X	
2	5504091	1005-00-550-4091	SUPPORT, BARREL	X	
3	7266131	1005-00-726-6131	M2. 50 CAL BARREL ASSEMBLY	X	
4	10208111		CARRYING HANDLE ASSEMBLY, QCB	X	
5	7312028	5305-00-731-2028	SCREW, EXTERNALLY RELIEVED BOD	X	
6	7312027	5310-00-731-2027	NUT, PLAIN, KNURLED	X	
7	7312029	5360-00-731-2029	SPRING, FLAT, ADJUSTABLE TRIGGER	X	
8	7161302	1005-00-716-1302	LOCK, BREECH	X	
9	7266134	5360-00-726-6134	SPRING, LOCKING, BARREL	X	

PARTS BREAKDOWN TABLE FOR FIGURE 3. HB CONFIGURATION PARTS FOR HB CONFIGURATION

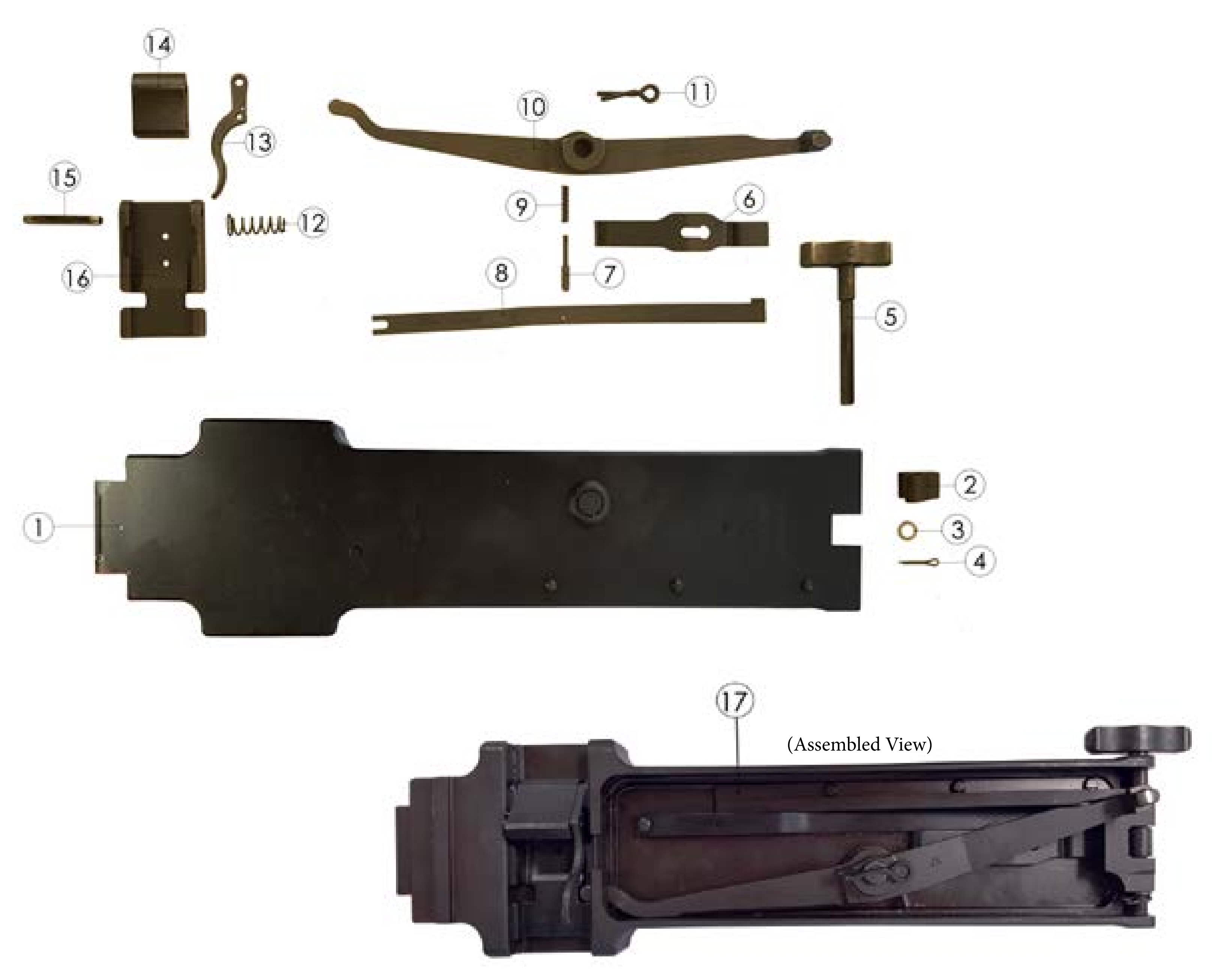
FIGURE 4.
BREECH BOLT ASSEMBLY
FOR ALL CONFIGURATIONS



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	6147463	1005-00-614-7463	BOLT SUB-ASSEMBLY	X	X
2	5504062	5355-00-550-4062	KNOB ALTERNATE FEED	X	X
3	6009718	1005-00-600-9718	LEVER, BREECHLOCK	X	X
4	7312078	5315-00-731-2078	PIN, COCKING LEVER, M2	X	X
5	5504067	1005-00-550-4067	SEAR	X	X
6	5351220	1005-00-535-1220	SLIDE, SEAR	X	X
7	7310080	1005-00-731-0080	PIN, FIRING	X	X
8	7161301	1005-00-716-1301	STOP, GUN, AUTOMATIC	X	X
9	5009524	5360-00-209-8720	SPRING, HELICAL COMPRESSION	X	X
10	6008976	1005-00-600-8976	EXTENSION ASSEMBLY, FIRING PIN	X	X
11	6008946		EXTENSION, FIRING PIN	X	X
12	5009382	5315-00-500-9382	PIN, STRAIGHT, HEADLESS	X	X
13	5009353	5360-00-500-9353	SPRING, HELICAL, COMPRESSION	X	X
14	6008959	1005-00-600-8959	EXTRACTOR, CARTRIDGE	X	X
15	7161300	1005-00-716-1300	LOCK, ACCELERATOR STOP	X	X
16	6528322		BOLT ASSEMBLY, BREECH	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 4. BREECH BOLT ASSEMBLY FOR ALL CONFIGURATIONS

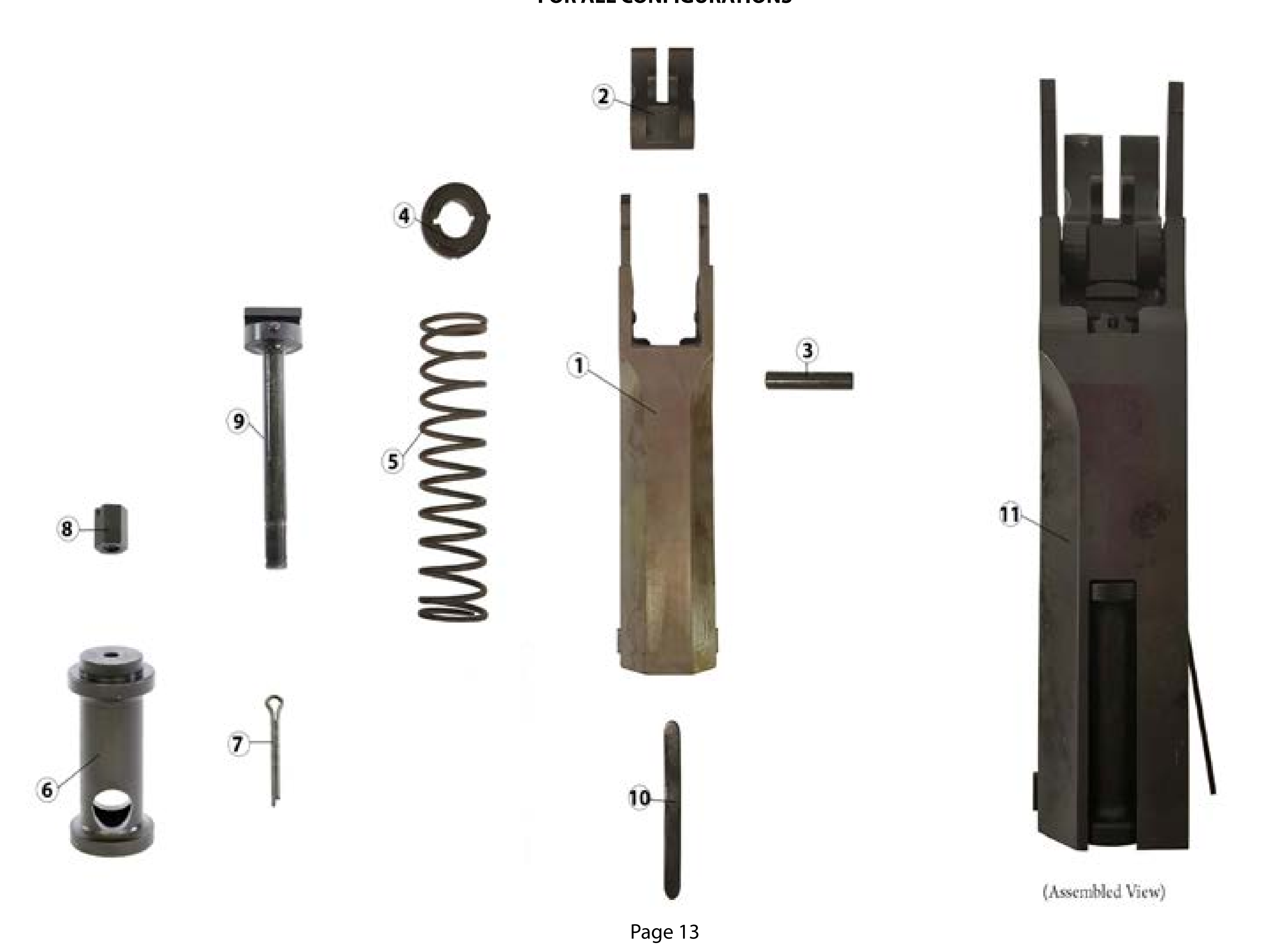
FIGURE 5.
COVER ASSEMBLY
FOR ALL CONFIGURATIONS



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	5504081	1005-00-550-4081	COVER SUB-ASSEMBLY	X	X
2	6008928	5340-00-600-8928	LATCH	X	X
3	60340	5310-00-800-3218	WASHER, FLAT	X	X
4	MS24665-814	5315-00-013-7137	PIN, COTTER	X	X
5	7312723	5340-00-731-2723	LEVER, MANUAL CONTROL COVER LATCH	X	X
6	6008931	5360-00-600-8931	SPRING, FLAT COVER LATCH	X	X
7	5013515	5315-00-299-1191	PIN, SHOULDER, HEADLESS	X	X
8	6009741	5360-00-600-9741	SPRING, FLAT, COVER EXTRACTOR	X	X
9	5013516	5360-00-501-3516	SPRING, HELICAL, COMPRESSION	X	X
10	5564278	5340-00-556-4278	LEVER	X	X
11	7312970	5315-00-731-2970	PIN, LOCK RETAINING, BELT FEED	X	X
12	5009351	5360-00-500-9351	SPRING, HELICAL COMPRESSION	X	X
13	6008914	3040-00-600-8914	PAWL, BELT FEED ARM	X	X
14	6008961	3040-00-600-8961	PAWL, BELT, FEED	X	X
15	6008962	5315-00-600-8962	PIN, SPRING	X	X
16	6261110	1005-00-626-1110	ASSY., SLIDE	X	X
17	6528309	1005-01-453-9290	COVER ASSEMBLY	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 5. COVER ASSEMBLY FOR ALL CONFIGURATIONS

FIGURE 6.
RECOIL MECHANISM BUFFER ASSEMBLY
FOR ALL CONFIGURATIONS



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	7266835		BODY ASSEMBLY, BARREL BUFFER	X	X
2	5508141	1005-00-550-8141	ACCELERATOR, MACHINE, BUFFER	X	X
3	6008790	5315-00-600-8790	PIN, SPRING	X	X
4	6008782	1005-00-600-8782	GUIDE, BUFFER SPRING	X	X
5	6009832	5360-00-200-5800	SPRING, HELICAL, COMPRESSION	X	X
6	9340486		TUBE, BUFFER	X	X
7	MS24665-298		PIN, COTTER	X	X
8	9340485		NUT, BUFFER PISTON ROD	X	X
9	6008763		ROD ASSEMBLY, BUFFER PISTON	X	X
10	5009266	5340-00-500-9266	BUFFER BODY, LOCK	X	X
11	7266821	1005-01-453-9289	BUFFER, RECOIL MECHANISM	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 6. RECOIL MECHANISM BUFFER ASSEMBLY FOR ALL CONFIGURATIONS

FIGURE 7.
RETRACTING SLIDE ASSEMBLY
FOR ALL CONFIGURATIONS



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	11010440		BRACKET, RETRACTING SLIDE	X	X
2	5013681	5306-00-501-3681	BOLT, TEE HEAD SHOULDER	X	X
3	6313822	5307-00-631-3822	STUD, SHOULDERED	X	X
4	5013694	5315-00-501-3694	PIN, SHOULDER, HEADLESS	X	X
5	6147893	1005-00-614-7893	SLIDE, RETRACTING	X	X
6	5013693	5360-00-501-3693	SPRING, HELICAL, COMPRESSION	X	X
7	6008990	1005-00-600-8990	PLUNGER, RETRACTING SLIDE	X	X
8	5013687	5315-00-501-3687	PIN, STRAIGHT, HEADLESS	X	X
9	MS24665-816	5315-00-013-7146	PIN, COTTER	X	X
10	5013686	5310-00-501-3686	NUT, SLOTTED, HEXAGON	X	X
11	5013691	5360-00-501-3691	SPRING, HELICAL TORSION LEFT	X	X
12	5013692	5360-00-501-3692	SPRING, HELICAL TORSION RIGHT	X	X
13	6008993	5305-00-600-8993	SCREW, SHOULDER	X	X
14	6313800	1005-00-631-3800	HANDLE, RETRACTING SLIDE	X	X
15	6147085	3040-00-614-7085	LEVER, REMOTE CONTROL SLIDE	X	X
16	5013697	5310-00-501-3697	WASHER, FLAT, THRUST	X	X
17	11010439	1005-00-657-3953	M2 .50 RETRACTING SLIDE ASSY.	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 7. RETRACTING SLIDE ASSEMBLY FOR ALL CONFIGURATIONS

FIGURE 8.
BACK PLATE ASSEMBLY
FOR ALL CONFIGURATIONS



(Assembled View)

Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	5564307		PLATE ASSEMBLY, BACK W/O LATCH	X	X
2	5009369	1005-00-918-2617	TUBE, HANDLE GRIP PLATE ASSEMBLY	X	X
3	7265561	1005-00-726-5561	GRIP, MACHINE GUN HANDLE, PLASTIC	X	X
4	5009394	5305-00-500-9394	SCREW, MACHINE	X	X
5	5009275	5315-00-500-9275	PIN, STRAIGHT, HEADLESS	X	X
6	5009356	5360-00-500-9356	SPRING, HELICAL COMPRESSION	X	X
7	6008949	3040-00-600-8949	LATCH, BACK PLATE	X	X
8	5013581	5315-00-501-3581	PIN, STRAIGHT, HEADED	X	X
9	6243607	5360-00-624-3607	SPRING, FLAT BACK PLATE	X	X
10	11010453	1005-00-927-7273	LOCK, BACK PLATE LATCH	X	X
11	7312517	5315-00-731-2517	PIN, LOCK	X	X
12	5152839	5315-00-515-2839	PIN, SHOULDER, HEADLESS	X	X
13	5262799	5315-00-526-2799	KEY, WOODRUFF	X	X
14	5009300	5360-00-500-9300	SPRING, HELICAL COMPRESSION	X	X
15	5504094	1005-00-550-4094	TUBE, METALLIC	X	X
16	5152834	5365-00-515-2834	PLUG, MACHINE THREAD	X	X
17	5152835	5340-00-515-2835	DISK, SOLID, PLAIN RED FBR	X	X
18	5152869	1005-00-515-2869	BUFFER, RECOIL MECHANISM	X	X
19	5504071	5340-00-550-4071	RELEASE, BOLT LATCH	X	X
20	13016069	1005-00-600-8918	TRIGGER	X	X
21	5009352	5360-00-500-9352	SPRING, HELICAL, COMPRESSION	X	X
22	13018130		TRIGGER BLOCK	X	X
23	13018132		SCREW	X	X
24	13018131		SPRING	X	X
25	6535477-S		BACK PLATE WITH SAFETY	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 8. BACK PLATE ASSEMBLY FOR ALL CONFIGURATIONS

FIGURE 9.
M2 .50 ACCESSORY KIT
FOR ALL CONFIGURATIONS



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1A	5351217		HEADSPACE AND TIMING GAGE SET (M2HB)	X	
1B	5351217, 5351211-03, 5351211-04, 5351211-05, 5351211-06		HEADSPACE AND TIMING GAGE SET (M2HB-QCB)	X	X
2	81349		MITTEN, HEAT PROTECTIVE	X	X
3	965-6621		ALL PURPOSE BRUSH	X	X
4	5564102		CLEANING ROD	X	X
5	6535441		T-HANDLE	X	X
6	7790737		CHAMBER BRUSH	X	X
7	084-051-250		PATCHES, CLEANING	X	X
8	PLASTILUBE		PLASTILUBE	X	X
9	11686430		CLEANING KIT, POUCH	X	X
10	5504037		BORE BRUSH	X	X
11	LP OR CLP (MAY VARY)		LUBRICANT/PRESERVATIVE	X	X
12	7160041		EXTRACTOR, RUPTURED CARTRIDGE	X	X
13	27-724R		WRENCH 3/4”-7/8”	X	X
14	6008583		HANDLE, BOLT	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 9. M2 .50 ACCESSORY KIT FOR ALL CONFIGURATIONS

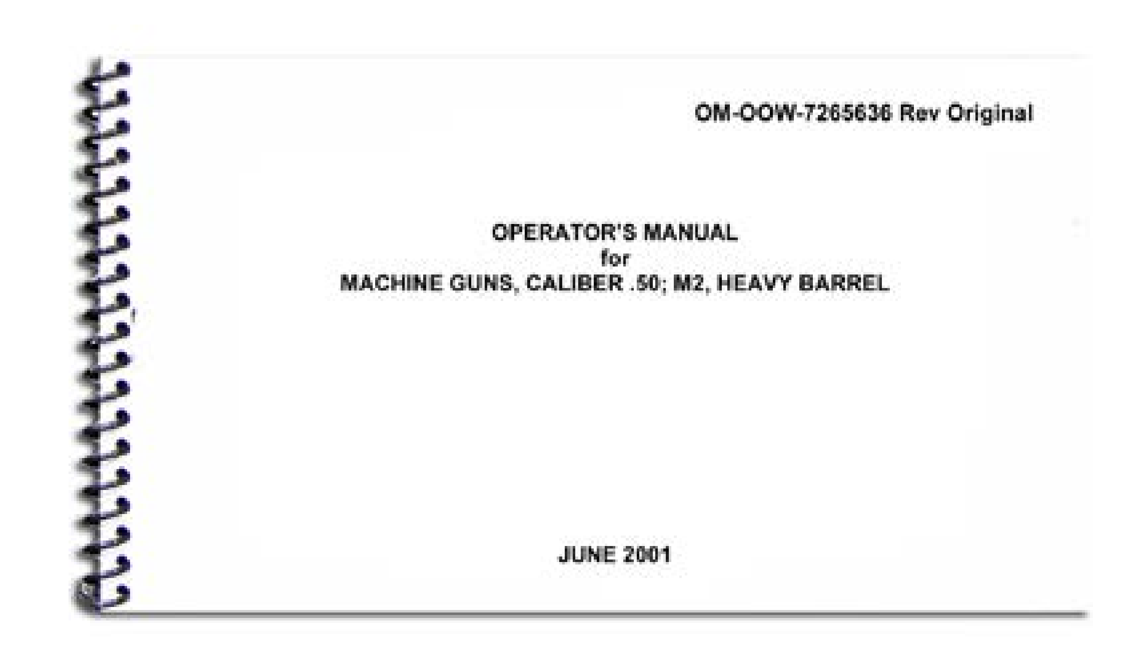
FIGURE 10.
M2 .50 ARMORER GAUGES AND TOOLS
FOR ALL CONFIGURATIONS



Item Number	Part Number	NSN (EQUIVALENT)	Description	Configuration	
				HB	QCB
1	6243646		TOOL ASSEMBLY, FIRING PIN	X	X
2	7799779		PLAIN PLUG GAGE	X	X
3	7799778		PLAIN PLUG GAGE	X	X
4	94348190		SPANNER WRENCH, ADJ.	X	X
5	7799808		GAGE, THR'D BRASSBUSHING PLUG	X	X
6	7799984		CARTRIDGE SLOT ATL FEED BOLT	X	X
7	7799775		BARREL SUPPORT, PLUG, SPECIAL	X	X
8	7185892		TOOL ASSEMBLEY, BOLT LATCH ASSEMBLY	X	X
9	7188742		WRENCH SPANNER	X	X
10	7319903		TOOL ASSEMBLEY, OIL BUFFER ROD	X	X
11	5077200		GAGE, PLUG, FIRING PIN HOLE	X	X
12	7106326		GAGE, OIL BUFFER ROD	X	X
13	7799739		GAGE FIRING PIN, PROTRUSION	X	X
14A	5351217, 5351211-03, 5351211-04, 5351211-05, 5351211-06		HEADSPACE AND TIMING GAGE SET (M2HB-QCB)		X
14B	5351217		HEADSPACE AND TIMING GAGE SET (M2HB)	X	X

PARTS BREAKDOWN TABLE FOR FIGURE 10. M2 .50 ARMORER GAUGES & TOOLS FOR ALL CONFIGURATIONS

FIGURE 11.
OPERATORS MANUAL
FOR HB CONFIGURATION

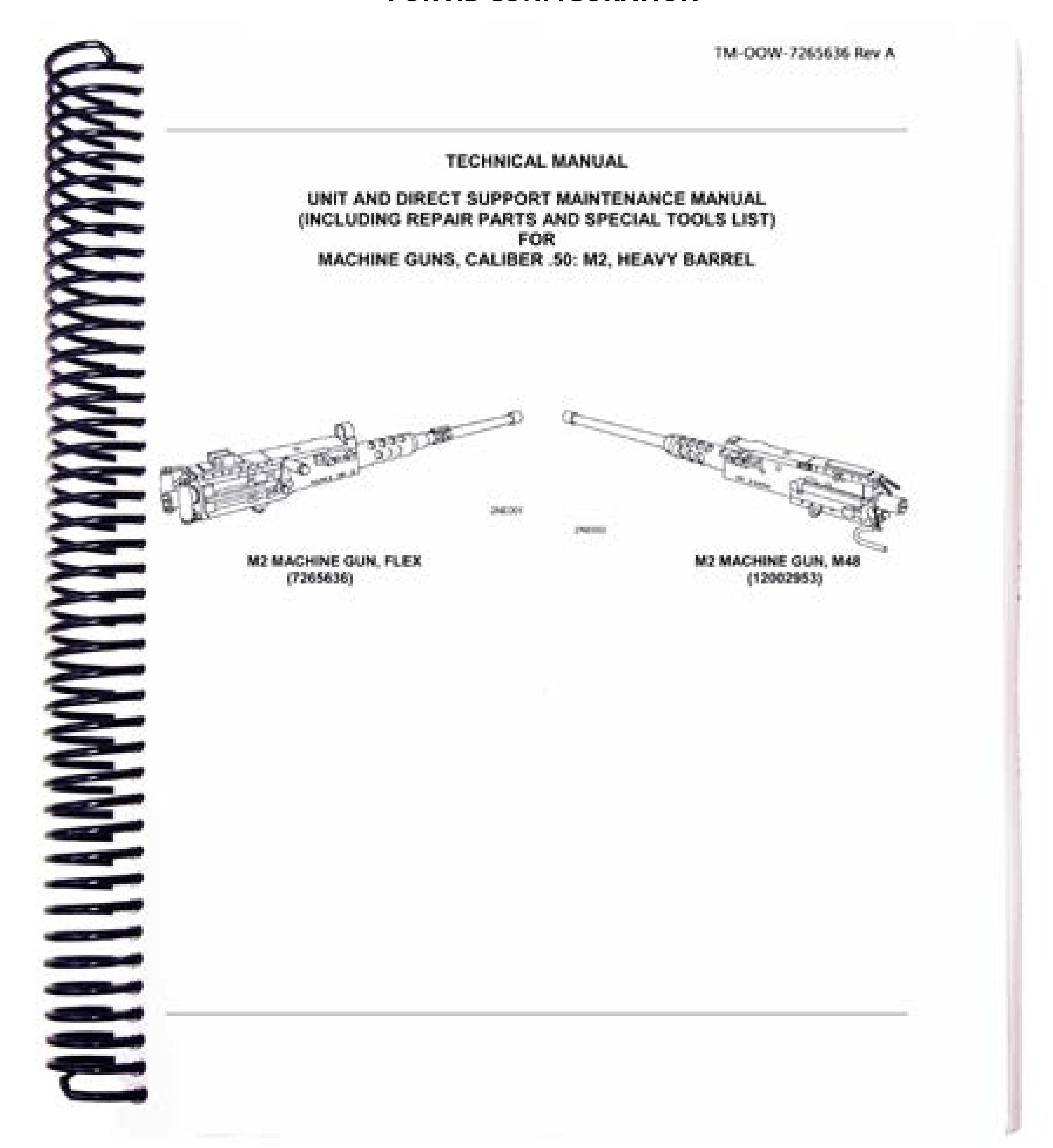

OM-OOW-7265636 Rev Original

OPERATOR'S MANUAL
for
MACHINE GUNS, CALIBER .50; M2, HEAVY BARREL

JUNE 2001

P/N: OM-OOW-7265636

FIGURE 12.
TECHNICAL MANUAL
FOR HB CONFIGURATION



TM-OOW-7265636 Rev A

TECHNICAL MANUAL

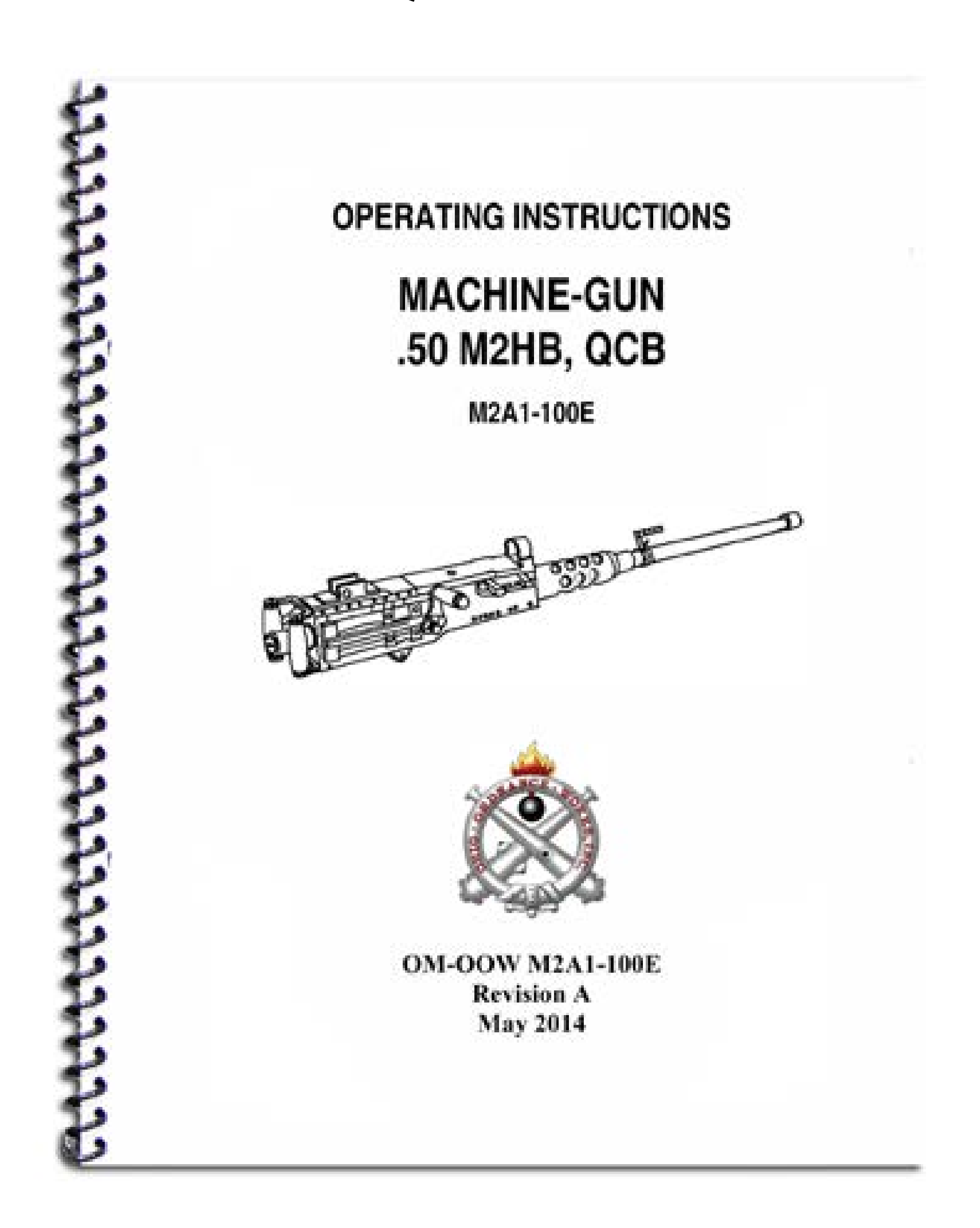
UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL
(INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)
FOR
MACHINE GUNS, CALIBER .50: M2, HEAVY BARREL

M2 MACHINE GUN, FLEX
(7265636)

M2 MACHINE GUN, M48
(12002953)

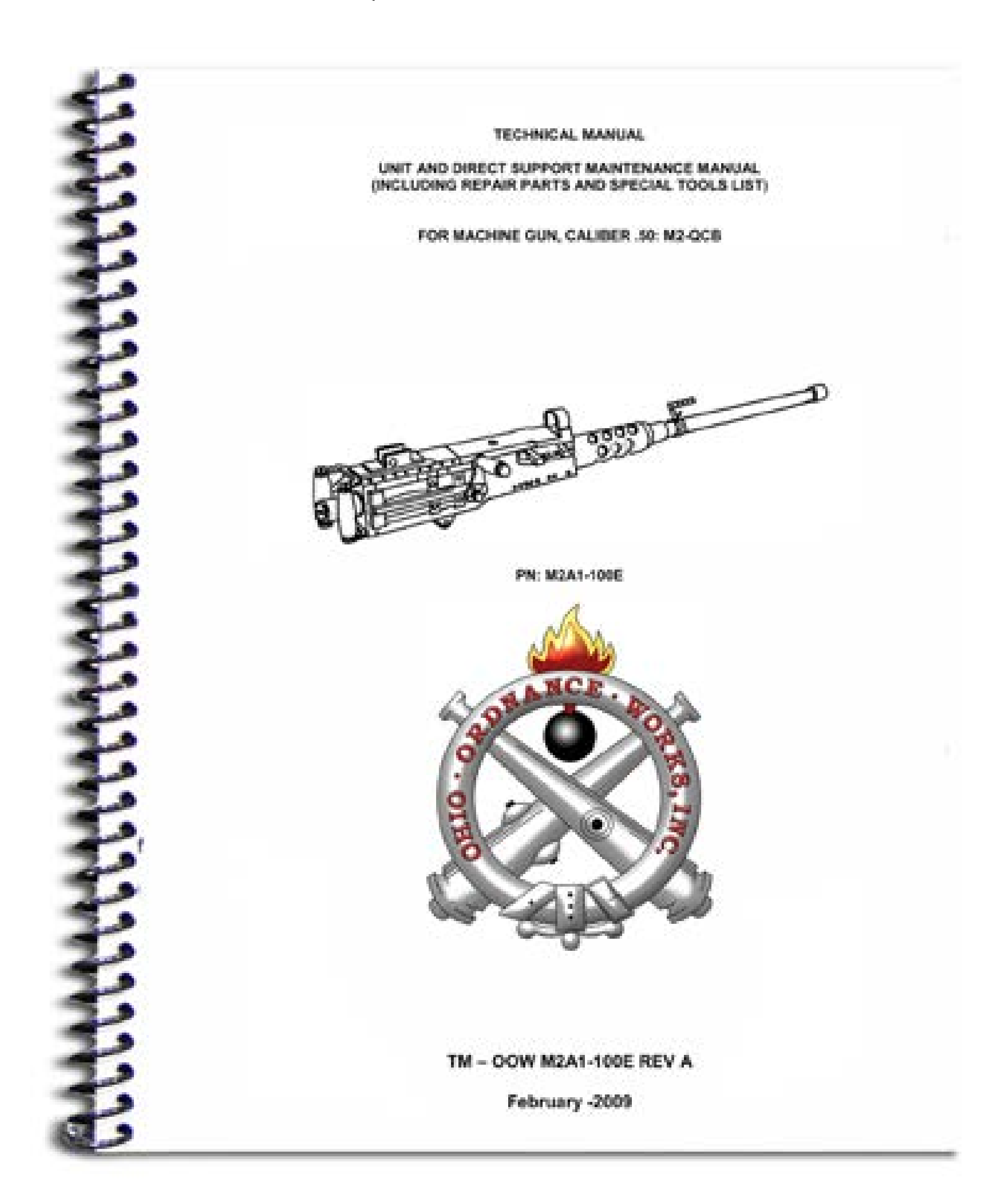
P/N: TM-OOW-7265636

FIGURE 13.
OPERATORS MANUAL
FOR QCB CONFIGURATION



P/N: OM-OOW M2A1-100E

FIGURE 14.
TECHNICAL MANUAL
FOR QCB CONFIGURATION



P/N: TM-OOW M2A1-100E

Firearms Training and Instruction

Ohio Ordnance Works, Inc. (OOW) offers training services for both individuals and classroom sized groups. Training is available for any weapon system and features both Operator and Armorer Level courses.

Classes normally take two days of classroom instruction and one day at the range. Length of classes may vary depending on group size and type of instruction.

Some areas covered in the Operator Level Training include:

- Major Components
- Equipment Data
- Troubleshooting Procedures
- Field Stripping & Reassembly
- Cleaning
- Ammunition
- Front Sight Adjustment

Some areas covered in the Armorer Level Training include:

- Major Components
- Equipment Data
- Disassembly & Reassembly
- Inspection & Repair
- Function Testing
- Cleaning
- Stoppage
- Testing
- Using the Tech Manual



Call for quote and to schedule your training.

Part Number Reference

Part Number	Description	Figure No.
60340	WASHER, FLAT	5
81349	MITTEN, HEAT PROTECTIVE	9
13016069	TRIGGER	20
5009266	BUFFER BODY, LOCK	6
5009271	PIN, STRAIGHT, HEADED	1
5009275	PIN, STRAIGHT, HEADLESS	8
5009300	SPRING, HELICAL COMPRESSION	8
5009351	SPRING, HELICAL COMPRESSION	5
5009352	SPRING, HELICAL COMPRESSION	8
5009353	SPRING, HELICAL COMPRESSION	4
5009356	SPRING, HELICAL COMPRESSION	8
5009369	TUBE, HANDLE GRIP PLATE ASSEMBLY	8
5009382	PIN, STRAIGHT, HEADLESS	4
5009394	SCREW, MACHINE	8
5009524	SPRING, HELICAL COMPRESSION	4
5013424	PIN, SHOULDER, HEADLESS	1
5013515	PIN, SHOULDER, HEADLESS	5
5013516	SPRING, HELICAL, COMPRESSION	5
5013523	PIN, STRAIGHT	1
5013524	PLUNGER, BOLT LATCH	1
5013525	SPRING, HELICAL COMPRESSION	1
5013526	NUT, BOLT LATCH ROD	1
5013527	SPRING, HELICAL COMPRESSION	1
5013530	SCREW, LOCK, BREECH BEARING	1
5013539	STOP, FRONT, CARTRIDGE	1
5013540	STOP, REAR, CARTRIDGE	1
5013541	STRIPPER, LINK	1
5013546	PIN, STRAIGHT, HEADLESS	1
5013556	NUT, SLOTTED, HEXAGON	1

Part Number	Description	Figure No.
5013565	PIN, SHOULDER, HEADLESS	1
5013566	SPRING, HELICAL, COMPRESSION	1
5013581	PIN, STRAIGHT, HEADED	8
5013681	BOLT, TEE HEAD SHOULDER	7
5013686	NUT, SLOTTED, HEXAGON	7
5013687	PIN, STRAIGHT, HEADLESS	7
5013691	SPRING, HELICAL TORSION	7
5013692	SPRING, HELICAL TORSION	7
5013693	SPRING, HELICAL, COMPRESSION	7
5013694	PIN, SHOULDER, HEADLESS	7
5013697	WASHER, FLAT, THRUST	7
5140428	SPRING, LOCKING, ELEVATING MEC	1
5152834	PLUG, MACHINE THREAD	8
5152835	DISK, SOLID, PLAIN RED FBR	8
5152839	PIN, SHOULDER, HEADLESS	8
5152869	BUFFER, RECOIL MECHANISM	8
5152938	SCREW, BREECH LOCK CAM	1
5152939	NUT, PLAIN, SLOTTED HEXAGON	1
5153191	SCREW, MACHINE	1
5262799	KEY, WOODRUFF	8
5351217	HEADSPACE AND TIMING GAGE SET (M2HB)	9
5351220	SLIDE, SEAR	4
5504037	CLEANING KIT, POUCH	9
5504060	BOLT LATCH, ADJUSTABLE	1
5504062	KNOB ALTERNATE FEED	4
5504067	SEAR	4
5504071	RELEASE, BOLT LATCH	8
5504081	COVER SUB-ASSEMBLY	5

Part Number	Description	Figure No.
5504082	EXTENSION ASSEMBLY, BARREL	3
5504091	SUPPORT, BARREL	3
5504094	TUBE, METALLIC	8
5508141	ACCELERATOR, MACHINE, BUFFER	6
5564102	CLEANING ROD	9
5564278	LEVER	5
5564305	ROD ASSEMBLY, DRIVE	1
5564307	PLATE ASSEMBLY, BACK W/O LATCH	8
5577409	CARTRIDGE STOP ASSY. RH (REAR)	1
6008583	HANDLE, BOLT	9
6008763	ROD ASSEMBLY, BUFFER PISTON	9
6008782	GUIDE, BUFFER SPRING	6
6008784	PIN ASSEMBLY, BREECH LOCK	1
6008790	PIN, SPRING	6
6008914	PAWL, BELT FEED ARM	5
6008919	ROD, BOLT LATCH	1
6008920	BUSHING, MACHINE THREAD	1
6008928	LATCH	5
6008931	SPRING, FLAT COVER LATCH	5
6008934	SIGHT, FRONT BLADE TYPE	1
6008935	COVER, FRONT SIGHT	1
6008943	SPRING, SWITCH	1
6008946	EXTENSION, FIRING PIN	4
6008949	LATCH, BACK PLATE	8
6008959	EXTRACTOR, CARTRIDGE	4
6008961	PAWL, BELT, FEED	5
6008962	PIN, SPRING	5
6008976	EXTENSION ASSEMBLY, FIRING PIN	4
6008990	PLUNGER, RETRACTING SLIDE	7
6008993	SCREW, SHOULDER	7
6009718	LEVER, BREECHLOCK	4

Part Number	Description	Figure No.
6009741	SPRING, FLAT, COVER EXTRACTOR	5
6009832	SPRING, HELICAL, COMPRESSION	6
6147085	LEVER, REMOTE CONTROL SLIDE	7
6147461	SWITCH, EXTRACTOR	1
6147463	BOLT SUB-ASSEMBLY	4
6147583	BREECH LOCK CAM	1
6147893	SLIDE, RETRACTING	7
6243607	SPRING, FLAT BACK PLATE	8
6257592	BAR, TRIGGER	1
6261110	ASSEMBLY, SLIDE	5
6313800	HANDLE, RETRACTING SLIDE	7
6313822	STUD, SHOULDERED	7
6528309	COVER ASSEMBLY	5
6528322	BOLT ASSEMBLY, BREECH	4
6535441	T-HANDLE	9
6535480	RECEIVER ASSEMBLY	1
7160041	EXTRACTOR, RUPTURED CARTRIDGE	9
7160628	SPRING, HELICAL COMPRESSION	1
7161300	LOCK, ACCELERATOR STOP	4
7161301	STOP, GUN, AUTOMATIC	4
7161302	LOCK, BREECH	3
7162872	PIN, BELT HOLDING PAWL	1
7265561	GRIP, MACHINE GUN HANDLE, PLASTIC	8
7266131	M2. 50 CAL BARREL ASSEMBLY	3
7266134	SPRING, LOCKING, BARREL	3
7266821	BUFFER, RECOIL MECHANISM	6
7266835	BODY ASSEMBLY, BARREL BUFFER	6
7310080	PIN, FIRING	4
7312027	NUT, PLAIN, KNURLED	3
7312028	SCREW, EXTERNALLY RELIEVED BOD	3

Part Number	Description	Figure No.
7312029	SPRING, FLAT, ADJUSTABLE TRIGGER	3
7312030	STOP, ADJUSTING TRIGGER LEVER	1
7312078	PIN, COCKING LEVER, M2	4
7312517	PIN, LOCK	8
7312723	LEVER, MANUAL CONTROL COVER LATCH	5
7312970	PIN, LOCK RETAINING, BELT FEED	5
7313068	SPRING, HELICAL, COMPRESSION	1
7313069	PAWL, COVER DETENT	1
7313083	PAWL ASSEMBLY, BELT HOLDING RH	1
7313106	PIN, STRAIGHT, HEADED TRIGGER	1
7790737	T-HANDLE	9
9340487	BUFFER ASSEMBLY, BARREL	6
10208111	CARRYING HANDLE ASSEMBLY, QCB	2,3
10218330	BARREL SUPPORT, QCB	2
10218331	SCREW, GUIDE, QCB	2
10218332	WASHER, GUIDE SCREW, QCB	2
11010439	M2 .50 RETRACTING SLIDE ASSEMBLY	7
11010440	BRACKET, RETRACTING SLIDE	7
11010453	LOCK, BACK PLATE LATCH	8
11686430	PLASTILUBE	9
12003047	SIGHT ASSEMBLY, REAR	1
13018130	TRIGGER BLOCK	8
13018131	SPRING	8
13018132	SCREW	8
5351211-05	HEADSPACE AND TIMING GAGE SET (QCB)	9
084-051-250	CHAMBER BRUSH	9
27-724	WRENCH 3/4”-7/8”	9
366-200-5 - 366-200-31	QCB BREECH LOCK, #5 - #31	2
5351211-03	HEADSPACE AND TIMING GAGE SET (QCB)	9

Part Number	Description	Figure No.
5351211-04	HEADSPACE AND TIMING GAGE SET (QCB)	9
5351211-06	HEADSPACE AND TIMING GAGE SET (QCB)	9
5504082-QCB	BARREL EXTENSION, ASSEMBLY QCB	2
6008982-PA	PEEL AWAY SHIM, TRUNNION BLOCK	1
6535477-S	BACK PLATE WITH SAFETY	8
7266131-QCB	BARREL ASSEMBLY, M2 .50 QCB	2
7266134-QCB	SPRING, LOCKING, BARREL	2
7312027-QCB	NUT, TIMING, QCB	2
7312028-QCB	SCREW, LOCKING, TIMING NUT	2
9340485	NUT, BUFFER PISTON ROD	8
9340486	TUBE, BUFFER (AIR)	6
965-6621	ALL PURPOSE BRUSH	9
98338A427	PIN, COTTER, 1/16 X 1-1/2	1
98338A445	PIN, COTTER, 3/32 X 1-1/4	1
98338A481	PIN, COTTER, 1/8 X 2-1/2	1
LP OR CLP	LUBRICANT / PRESERVATIVE	9
MS24665-298	PIN, COTTER	7
MS24665-814	PIN, COTTER	5
MS24665-816	PIN, COTTER	7
OM-OOW M2A1-100E	OPERATOR’S MANUAL (QCB)	13
OM-OOW M2A1-100E	TECHNICAL MANUAL (QCB)	14
OM-OOW-7265636	OPERATOR’S MANUAL (HB)	11
PLASTILUBE	PATCHES, CLEANING	9
TM-OOW-7265636	TECHNICAL MANUAL (HB)	12



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Source Code: PCOOWM2HB